



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2281

Job Sheet 180513



Part No: D2281

Job Qty: 30 ea

Part Name: Jack Saddle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/9/18

Job Tracking No:

Due Date: 7/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV G IPP Rev:A Removed from 9 Digit 05-12-02 JLM IPP: rev B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	7/27/18	7/27/18	0.00	0.00	Start Up Waterjet		SE 8/07/18
100	Waterjet	30 pcs	7/27/18	7/27/18	0.00	1.57	Waterjet1		SE 8/07/18
120	QC	30 pcs	7/27/18	7/27/18	0.00	0.00	QC8		38
140	Brake NC	30 pcs	7/27/18	7/27/18	0.01	0.76	Brake NC 1		9-88 DAS
150	QC	30 pcs	7/27/18	7/27/18	0.00	0.00	QC5		38
160	Packaging	30 pcs	7/27/18	7/27/18	0.00	0.00	Packaging3 (WA001)		AUG 17 2018
170	QC21-SA	30 Ea	7/27/18	7/27/18	0.00	0.00	QC21		9-89

Part Op 100 - 1-Cut as per Dwg Dwg Rev: G Prog Rev: G 2-Deburr if necessary
Descriptions: 140 - Form as per D2281 using D2281-T2
160 - LOCATION : WA001

AUG 20 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	3.7500 sf (.125 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S14GA	4	118	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Jack Saddle	4.468Inches ± 0.010	4.478 4.458	4,469	
2	Jack Saddle	4.114Inches ± 0.010	4.124 4.104	4,115	
3	Jack Saddle	2.933Inches ± 0.010	2.943 2.923	2,935	
4	Jack Saddle	1.535Inches ± 0.010	1.545 1.525	1,535	
5	Jack Saddle	0.354Inches ± 0.010	0.364 0.344	0,355	
6	Jack Saddle	0.354Inches ± 0.010	0.364 0.344	0,356	



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Container No: S090243



Part: D2281

Job No: 180513

Serial No/Batch: S090243

Revision:

Inspector:

Exp Date:

Instructions:

Date: 07/10/18

7	Jack Saddle	0.604Inches ± 0.010	0.614 0.594	0,605
8	Jack Saddle	2.000Inches ± 0.010	2.010 1.990	2,001
9	Jack Saddle	3.396Inches ± 0.010	3.406 3.386	3,395
10	Jack Saddle	3.646Inches ± 0.010	3.656 3.636	3,645
11	Jack Saddle	4.000Inches ± 0.010	4.010 3.990	4,005
12	Jack Saddle	1.525Inches ± 0.010	1.535 1.515	1,526
13	Jack Saddle	2.475Inches ± 0.010	2.485 2.465	2,478
14	Jack Saddle	0.323Inches + 0.006 - 0.001	0.329 0.322	0,325 Diameter
15	Jack Saddle	0.080Inches ± 0.010	0.090 0.070	0,075

Plex 7/9/18 9:44 AM Dart.lajeunesse.marie

